



**C-RACER**  
www.c-racer.com

# INSTRUCTION

Model	Product	Code
BMW K75/100 82-95	Scrambler/Café Racer Seat	SCR-BMWK-###

In order to install this product you will need to make some modifications on the existing sub frame.

**It is advisable that these actions are performed by specialized personnel.**

You can perform this installation on your own if you follow the instructions and once you can perform welding on the sub frame and re-painting the rear part.

You will also need a new tail light, new flash lights and a new base for the number plate if you install on the rear end.

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### SCR-BMWK

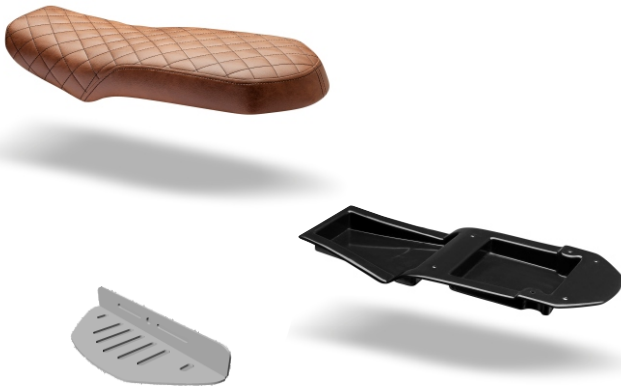
1 X seat

1 X Plastic under cover

1 X metal base

2 X screws M6X15 (allen-roundhead-washer)

2 X screws M6X20 (allen-roundhead-washer)



First you must remove everything that is on the sub frame (seat and all the plastic and electric parts) so that it remains only with the perimetrical tube (of the sub frame) and its bases.

1



Remove the two triangular parts as shown in photo No1. Do not remove all the metal base sheet as you will need it to screw on the plastic cover.

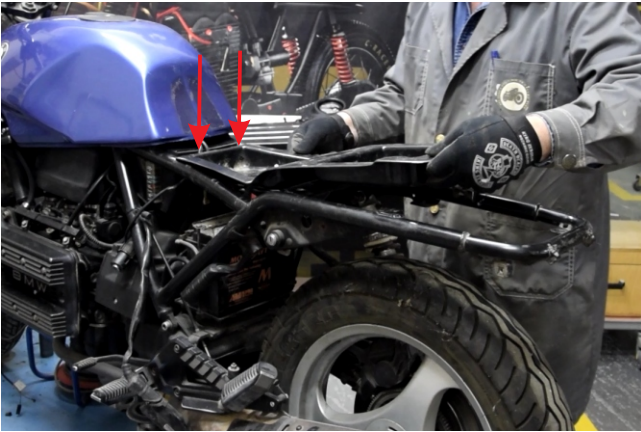
2



Remove also the square metal base as shown in photo No 2. You do not need to remove anything else in order to place the plastic cover. You will screw the plastic cover on the plastic clips located on the transverse metal base.



3

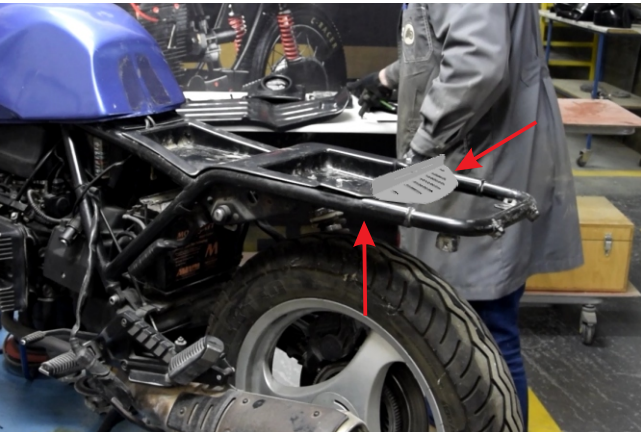


Put the cover in place and make sure it is placed close to the front bolts on the motorcycle. It is absolutely necessary to do this because the reservoir tank cannot be screwed on/held on and you need to have a stable point that will hold the tank in place once the seat cover is screwed on tightly.

When you adjust its position correctly screw on the two rear screws (located at the point you previously removed the two triangular parts) that hold the seat in place.

The seat cover will now give you the exact location where you will need to cut the sub frame.

4



Place the metal plate (found in the installation pack) upside down on the plastic cover.

Ensure that its holes are in alignment with the rear holes of the seat cover.

You will use these holes to screw on the seat cover. Once you align it with the holes mark the two tubes that need to be cut.

5



Cut the tubes right on the markings – it would be preferable to cut them a few mm further and re-check their position by placing the seat cover on.

Finally clean any colouring on the tubes all around so that you can proceed with the welding.

6



Before proceeding with the welding make sure you have removed the battery poles because the electric charge on the metal can be damaging.

When you are completely certain about the position of the base metal sheet screw it on lightly. Weld once on each side so that its held in place.

Remove the plastic cover and weld well the metal sheet all around the tube.

7-8

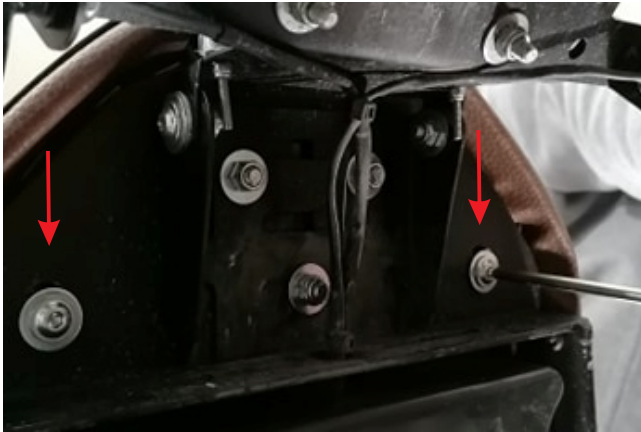


The seat cover has a small metal latch at the front and two threads at its rear end



The hole on the plastic is used to support the seat cover at the front end

9



Once you have completed the welding and the painting of the sub frame, replace the plastic cover and the seat.

Make sure its locked in the front hole then screw tightly the two rear screws.



The end result is as shown in the photos above.  
Thank you for choosing one of our products.

**The product is for race use only**

For any further information please do not hesitate to contact us: Tel.: +30 2108075387 Email: [info@c-racer.com](mailto:info@c-racer.com)